



GOLDSTAR HI - CHEM ENAMEL

Type	: GOLDSTAR HI-CHEM ENAMEL is a 2 pack epoxy polyamide based topcoat
Salient Features	: Excellent alkali resistance : Excellent moisture resistance : Easy to apply : Does not saponify.
Field of Application	: To be used as Top coat for the epoxy primer system on all types of plaster/ cement / metal surfaces

Technical Information:

Finish	: Smooth Glossy
Colours / shades available	: White & as per GS Fandeck
Drying Time	: Surface dry – 3 – hrs, Hard Dry – overnight
% of solids	: 61 ± 2%
Coverage	: 10 – 12m ² / liter/coat, depending on surface
Flash point	: Approx 25°C
Specific gravity	: 1.32 – 1.34
Thinner - for mixing & cleaning	: Goldstar Hichem thinner (Epoxy thinner)
Surface preparation – Routine	: Surface should be clean, dry and any loose powder should be removed. Ensure moisture is less than 12%
Application	: Spray, Brush, Roller
Packaging	: A (BASE) + B (HARDENER) : 3.2 : 0.8
Storage	: Store in a cool & dry place
Shelf life	: 1 year.
Health & Safety	: Consult our Material Safety Data Sheet
Precautions	: Keep the container closed after use. Do not intermix with other products
Mixing Ratio	: 4:1 by volume
Pot life	: 6-8 hrs