



GOLDSTAR HI BUILD EPOXY PRIMER

Type:	Two pack Hi Build Epoxy Primer coat for metal protection.
Salient Features:	Cures to very hard film with better adhesion, better abrasion resistance with best anticorrosive property. Good resistance to wide range of chemicals & water. Good inter-coat adhesion
Field of Application:	To be used on Iron, Galvanized sheets where excellent inter-coat adhesion required for top coat.

Technical Information:

Finish:	Matt
Color:	Yellower- Greener
Drying time:	Surface Dry 1 – 2 hrs., Hard Dry – 24 hrs.
Specific gravity (g/cm ³):	1.40 +/-0.02%
Thinner:	Hi Build Epoxy Thinner (For mixing & cleaning)
% Solids:	71 ± 2%
Coverage:	8 – 10m ² / Liter / coat, depending on surface.
Flash Point:	Approx. 21°C
Pot life:	6 – 8 hrs. Max (After addition of Hardener)
Mixing ratio:	4: 1 by volume
Application:	Spray / Brush or Roller
Surface Preparation:	Ensure that surface is clean, dry and free from all loose particles.
Packaging:	A & B: 3.2Lts & 0.8Lt
Storage:	Store in a cool & dry place.
Shelf Life:	1 year.
Health & Safety:	Refer our Material safety data sheet.
Precautions:	Keep the container closed after use. Do not intermix with other products.
