



## GOLDSTAR 2K MARINE ENAMEL

Type:	Two pack acrylic coating with U.V protection.
Salient Features:	Cures to hard film with good adhesion and abrasion resistance, good resistance to wide range of chemicals good resistance to water.
Field of Application:	To be used on doors, furniture, windows, wood, Concrete, plaster, ferrous metals, galvanized iron, aluminum etc. on appropriate primer.
<b>Technical Information:</b>	
Finish:	Gloss
Colours / shades available:	White, black and other colours on request.
Drying Time:	Surface dry 2-3 hrs. , Hard Dry 24 hrs and 7 days for full cure
Solid Content:	59.5 ± 2 %
Coverage:	13-15 m <sup>2</sup> / liter / coat, depending on surface
Flash point:	Approx. 24°C
Specific gravity:	1.18 ± 0.02
Thinner – for mixing & cleaning:	Supacrylic slow thinner
Surface preparation – Routine:	Surface should be clean dry and any loose powder should be removed. Applied on primed surface should not be used above 85 % humidity
Application:	Spray / Brush
Packaging:	A+B: 4Lts 1Lt
Storage:	Store in a cool & dry place
Shelf life:	1 year
Health & Safety:	Refer our Material Safety Data Sheet
Precautions:	Keep the container closed after use. Do not intermix with Other Products
Other references:	
Mixing Ratio:	4:1 by volume
Pot life:	5 hrs. Maximum